

**Error details 4.2.1.4 Chemical dosing controller**

to be found in column AF of the event memory (C:/Hako Daten/B160\_B250/Event memory/...

Display in ERROR_DETAIL	description
1	no connection, A10 not "ON"
2	from 65°C housing temp. reduction of max. delivery rate to 250 ml/min
4	>400ms no motor turning even "ON", new attempt every 5s
8	Speed sensor failure
10	Motor current >1,5A
6	from 65°C housing temp. reduction of max. delivery rate to 250ml/min and >400ms no motor rotation even "ON", new attempt every 5s
A	from 65°C housing temp. reduction of max. delivery rate to 250ml/min and failure of the speed sensor
12	from 65°C housing temp. reduction of max. delivery rate to 250ml/min and Motor current >1,5A
C	>400ms no motor turning even "ON", new attempt every 5s and failure of the speed sensor
14	>400ms no motor turning even "ON", new attempt every 5s and Motor current >1,5A
18	Failure of speed sensor and motor current >1.5A